

F2 Troubleshooting

1 Digital display output



2 Description

- Insufficient protection of exhaust superheat.
- All units stop running.
- Error code is only displayed on main PCB and user interface.

3 Possible causes

- Discharge pipe temperature sensor connected properly or has malfunctioned.
- Electronic expansion valve coil not connected properly or has malfunctioned.
- Damaged main PCB.

4.26.4 Procedure

