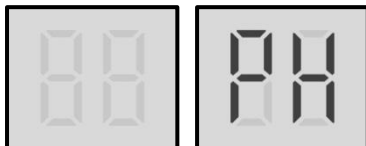


PH Troubleshooting

1 Digital display output



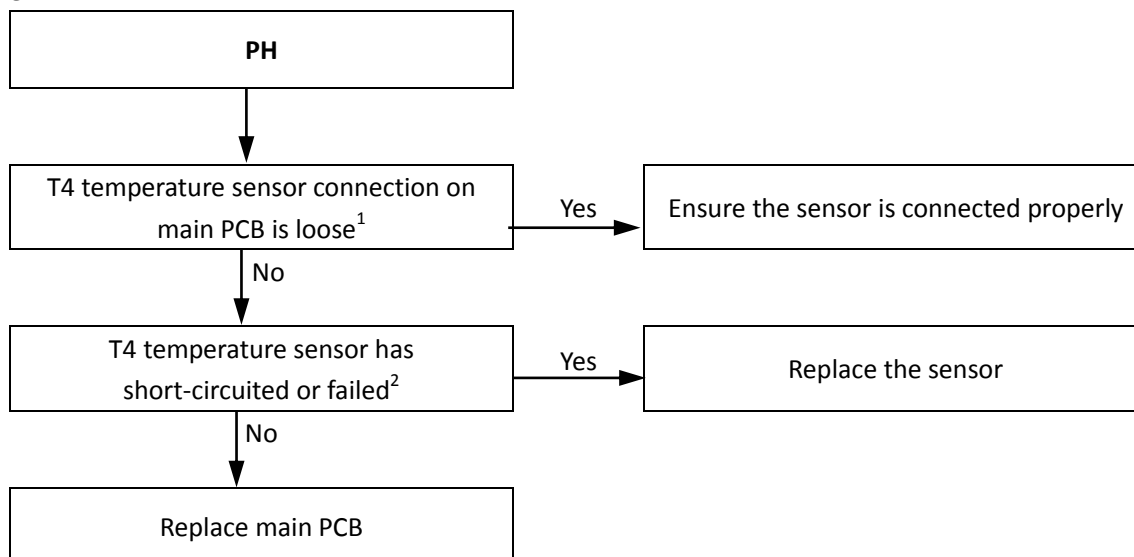
2 Description

- Ambient temperature too high protection in heating mode.
- All units stop running.
- Error code is displayed on main PCB and user interface.

3 Possible causes

- Temperature sensor not connected properly or has malfunctioned.
- Actual ambient temperature is higher than 43°C.
- Main PCB damaged.

4 Procedure



Notes:

1. For 30kW and 60kW units, temperature detection is port CN1 on the main PCB .
2. Measure sensor resistance. If the resistance is too low, the sensor has short-circuited. If the resistance is not consistent with the sensor's resistance characteristics table, the sensor has failed.