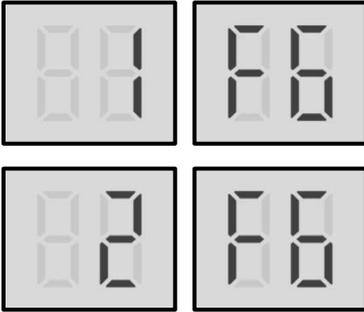


F6 Troubleshooting

1 Digital display output



2 Description

- DC bus voltage protection.
- Only occurred in standby status.
- Error code is displayed on main PCB and user interface.

3 Possible causes

- Abnormal power supply voltage
- Loosened wiring within electric control box.
- High voltage circuit error.
- AC filter board damaged.
- 3-phase bridge rectifier damaged.
- Compressor Inverter module damaged.

4 Procedure

F6 refer to P6 protection troubleshooting: xL1 and xL2.