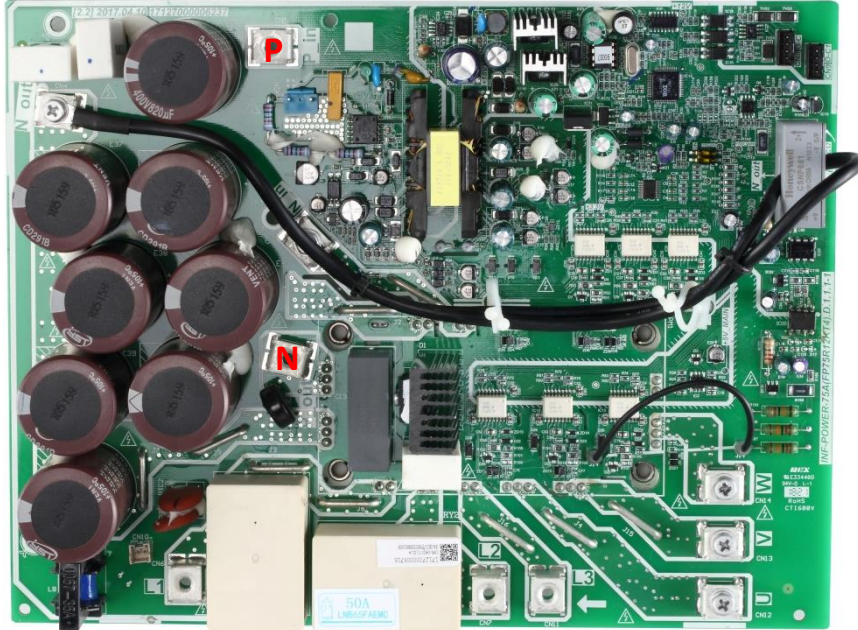


## xL1/xL4 troubleshooting

### Step 1: Check inverter module

- Check the DC voltage between terminals P and N. The normal value is 537-586V (power supply voltage specification: 380~415V 3N~). If the voltage is lower than 300V, go to Step 2.

Figure 1 Inverter module terminals

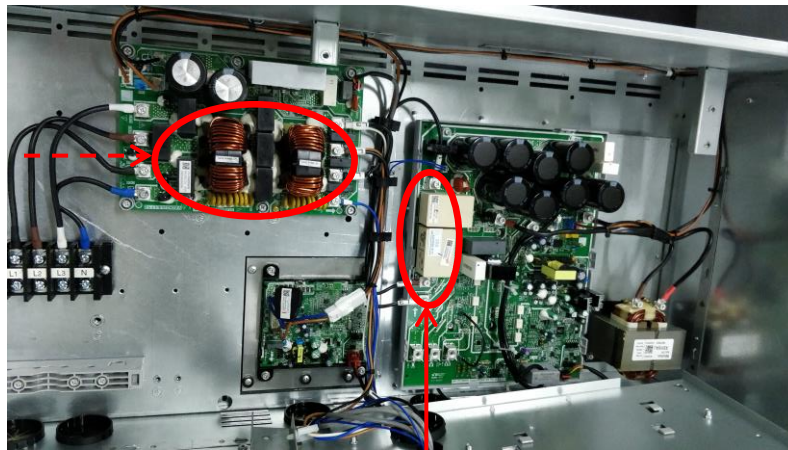


### Step 2: Check rectifier wiring circuit

- If the wires are loose, fasten the wires. If the wires are OK, replace the main PCB.

Figure 2: Rectifier and AC filter board in electric control box

Check AC filter  
board wiring



Check drive board input wiring